

WINDLOCH, LLC COMPUTER SIMULATION REPORT

SCOPE OF WORK

MINIMAL 52 SLIDING DOOR - NFRC 100/200/500

REPORT NUMBER

P4680.01-116-45 R0

TEST DATE

11/22/22

ISSUE DATE

11/22/22

PAGES

12

DOCUMENT CONTROL NUMBER

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TEST REPORT FOR WINDLOCH, LLC

Report No: P4680.01-116-45 R0

Date: 11/22/22

REPORT ISSUED TO

WINDLOCH, LLC 467 Brook Avenue Deer Park, New York 11729

SECTION 1

SUMMARY

SERIES/MODEL: Minimal 52 Sliding Door

Architectural Testing, Inc. (an Intertek company) dba Intertek Building & Construction (B&C) was contracted to perform U-Factor, Solar Heat Gain Coefficient, Visible Transmittance and Condensation Resistance simulations in accordance with the National Fenestration Rating Council (NFRC).

This report does not constitute certification of this product nor an opinion or endorsement by this laboratory. Intertek B&C will service this report for the entire test record retention period. The test record retention period ends five years after the test date. Test records, such as detailed drawings, datasheets, representative samples of test specimens, or other pertinent project documentation, will be retained for the entire test record retention period.

FOR INTERTEK B&C:

SIGNATURE:

ESL:esl

COMPLETED BY: Eric S. Leitner Manager - Thermal TITLE: Testing & Simulations in I Lt

11/22/22 DATE:

SIGNATURE:

REVIEWED BY:

TITLE:

Jonathan P. Spencer

Project Engineer

DATE: 11/22/22

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SECTION 2

TEST METHODS

The products were evaluated in accordance with the following:

ANSI/NFRC 100-2020, Procedure for Determining Fenestration Product U-Factors

ANSI/NFRC 200-2020, Procedure for Determining Fenestration Product Solar Heat Gain Coefficient and Visible Transmittance at Normal Incidence

NFRC 500-2017, Procedure for Determining Fenestration Product Condensation Resistance Values

*Condensation Resistance results obtained from this procedure are for controlled laboratory conditions and do not include the effects of air movement through the specimen, solar radiation, and the thermal bridging that may occur due to the specific design and construction of the fenestration system opening.

Ratings values included in this report are for submittals to an NFRC-licensed IA and are not meant to be used directly for labeling purposes. Only those values identified on a valid Certificate of Authorization (CA) by an NFRC accredited Inspection Agency (IA) are to be used for labeling purposes. The ratings values were rounded in accordance with NFRC 601, NFRC Unit and Measurement Policy.

Intertek B&C is an NFRC accredited simulation laboratory and all simulations were conducted in full compliance with NFRC approved procedures and specifications. The values included in this report are not considered in compliance with ANSI/NFRC 100, ANSI/NFRC 200, and/or NFRC 500 unless the associated validation test requirements have been satisfied, as applicable.

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SECTION 3

TEST PROCEDURE

The total product, including specific frame, spacer, and glass details, was modeled using NFRC approved software.

FRAME AND EDGE MODELING	THERM 7.4.4
CENTER-OF-GLASS MODELING	WINDOW 7.4.14
TOTAL PRODUCT CALCULATIONS	WINDOW 7.4.14
SPECTRAL DATA LIBRARY	IGDB 88.0

Modeling Assumptions / Technical Interpretations

Any modeling assumptions and technical interpretations required to model this product are listed below.

1) To prevent air infiltration, tape was applied to all interior sash crack locations.

SECTION 4

SIMULATION SPECIMEN DESCRIPTION

SERIES/MODEL	Minimal 52 Sliding Door
PRODUCT TYPE	Sliding Glass Door
FRAME MATERIAL	AT - Aluminum w/ Thermal Breaks - All Members
SASH MATERIAL	AT - Aluminum w/ Thermal Breaks - All Members
STANDARD SIZE	4000mm x 3048mm

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SECTION 4 (Continued)

SIMULATION SPECIMEN DESCRIPTION

SPACER OPTIONS	5					
TYPE		PRIMARY SEAL	SECONDARY SE	AL CODE		
Technoform Spac	er	PIB	Silicone	TS-D		
			-			
GRID OPTIONS						
GRID SIZE	GRID TYPE		GRID	PATTERN		
None	-		-			
REINFORCEMENT	OPTIONS					
LOCATION	LOCATION MATERIAL					
None			-			
GAS FILLING TEC	HNIQUE					
FILL TYPE		METHOD				
90% Argon		Single probe	Single probe			

EDGE-OF-GLASS CONSTRUCTION		
INTERIOR CONDITION EPDM gasket between glazing bead and glass		
EXTERIOR CONDITION	EPDM gasket between sash leg and glass	

WEATHERSTRIPPING		
TYPE	QUANTITY	LOCATION
Finpile	2 rows	Frame perimeter
EPDM gasket	2 rows	Interlock

FRAME/SASH MATERIALS FINISH			
INTERIOR	ainted aluminum		
EXTERIOR	Painted aluminum		

VALIDATION MATRIX*	
PRODUCT LINE	REPORT NUMBER
None	-

^{*}These products are part of a validation matrix. Only one is required for validation testing.

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SECTION 5

SPECIALTY PRODUCTS TABLE

The specialty products method allows the manufacturer to determine the overall product SHGC and VT for any glazing option. The center of glass SHGC and/or VT must be determined using WINDOW 7.4.14. The method calculates overall product SHGC and VT indexed on center of glass properties. All values used in the calculations are truncated to six decimal place precision.

	No Dividers	Dividers < 1	Dividers > 1
SHGC0	0.006749	0.010061	0.013157
SHGC1	0.828467	0.731425	0.640700
VT0	0.000000	0.000000	0.000000
VT1	0.821717	0.721364	0.627543

SHGC = SHGC0 + SHGCc (SHGC1 - SHGC0) VT = VT0 + VTc (VT1 - VT0)

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SECTION 6

SIMULATION RESULTS

TOTA	L PRO	OUCT (CALCU	LATIO	NS (Mi	nimal	52 Slic	ling Do	oor)				
Number	Pane Thickness 1 (in)	Gap Width 1 (in)	Pane Thickness 2 (in)	Gap Width 2 (in)	Pane Thickness 3 (in)	Gap Width 3 (in)	Pane Thickness 4 (in)	Gap Fill	Low-e (Surface #)		Tint	Spacer	Grid Type
				Sol	Solar Heat Gain Coefficient			Visible T	ransmitt	tance	Conde	nsation	
Option	ι	J-Facto	r		(SHGC)				(VT)		Resi	stance	
ဝ	(Btı	ı/Hr-Ft	2-F)	G	Grids (None / <1 / >=1) Grids (None / <1 / >		/ >=1)	(CR)				
1	GL1: SB	72 (#2)	on Acui	ty / arg ,	y / arg / Acuity (6mm/6mm) - 25mm IG								
	0.223	0.563	0.223				·	ARG90	0.018(#2)	CL	TS-D	N
	U-Facto	or	0.31	SHGC(N)			0.24	9	VT(N)	0.601		CR	5 1.5

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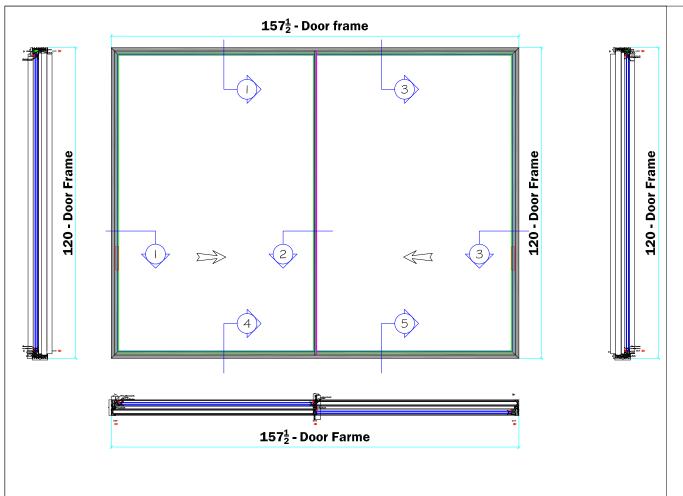
SECTION 7

DRAWINGS / BILL OF MATERIALS

The drawings which follow have been reviewed by Intertek B&C and are representative of the simulation results reported herein. Any deviations are documented herein or on the drawings.

At the time of simulation, dimensioned part drawings were not available and could not be verified.

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General Notes:

Profiles:Aluminum 6063-T6

Glass:

Option 1:

Outer pane: $\frac{1}{4}$ Solarban 72#2 on Acuity

Spacer: $\frac{9}{16}$ Warm edge with Argon

Inner pane: $\frac{1}{4}$ Acuity

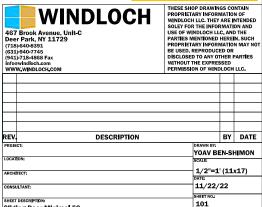
Option 2:

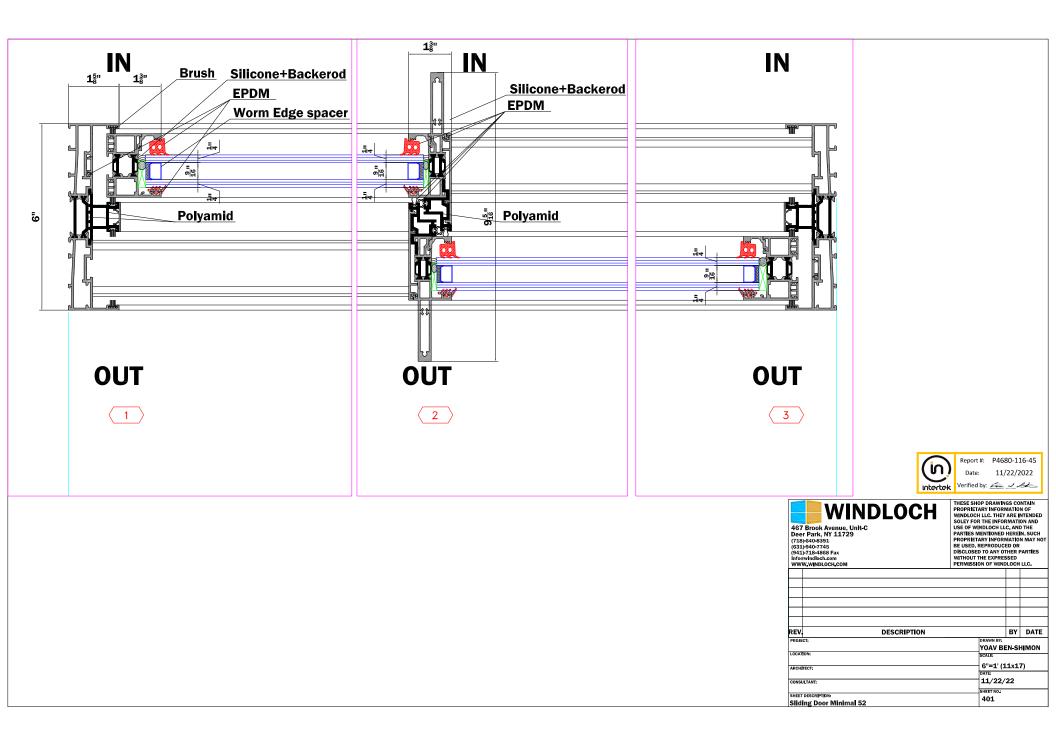
Outer pane: $\frac{1}{4}$ Solarban 60#2 on Clear

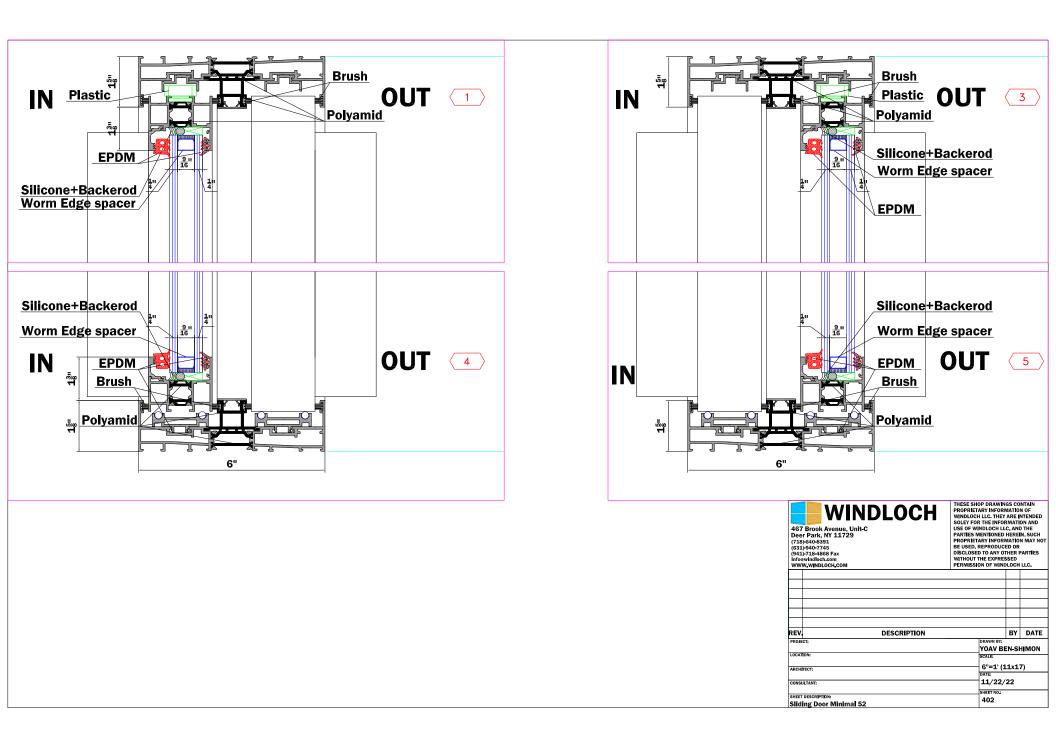
Spacer: $\frac{9}{16}$ Warm edge with Argon

Inner pane: $\frac{1}{4}$ Clear











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SECTION 8

REVISION LOG

REVISION #	DATE	PAGES	REVISION
.01 R0	11/22/22	N/A	Original report issue.



WINDLOCH, LLC COMPUTER SIMULATION REPORT

SCOPE OF WORK

MINIMAL 52 SLIDING DOOR - CUSTOM COMPUTER SIMULATIONS TO DETERMINE INTERIOR SURFACE CONDENSATION

REPORT NUMBER

P4680.03-116-45 R0

TEST DATE

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ISSUE DATE

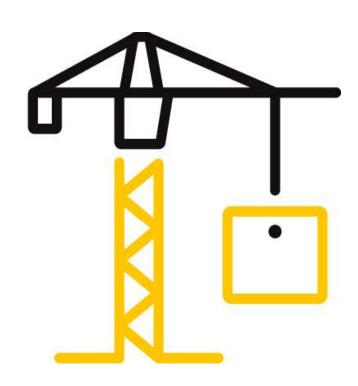
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WINDLOCH, LLC 467 Brook Avenue Deer Park, New York 11729

SECTION 1

SUMMARY

SERIES/MODEL: Minimal 52 Sliding Door

Architectural Testing, Inc. (an Intertek company), dba Intertek Building & Construction (Intertek B&C), was contracted to perform custom computer simulations utilizing thermal modeling computer software developed by Lawrence Berkeley National Laboratory (LBNL). Results obtained are simulated values and were secured using the designated test methods.

This report is prepared for research and informational purposes only. These results are only a guide to the actual system performance and should not be interpreted as exact performance. This analysis is performed at ideal steady-state conditions and does not account for any outside influences, three-dimensional interactions, or final installation of the system in the field.

This report does not constitute certification of this product nor an opinion or endorsement by this laboratory. Intertek B&C will service this report for the entire test record retention period. The test record retention period ends four years after the test date.

For INTERTEK B&C:

COMPLETED BY: Eric S. Leitner

Manager - Simulations & Thermal Testing, SIRC

li I li

SIGNATURE:

DATE:

11/22/22

REVIEWED BY: Jonathan P. Spencer

TITLE: Project Engineer

SIGNATURE:

DATE:

11/22/22

ESL:esl

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SECTION 2

TEST METHODS

The products were evaluated in general accordance with the following:

THERM 7 / WINDOW 7 NFRC Simulation Manual

THERM 7.4, This program calculates heat loss through frame and edge-of-glass components using finite difference analysis. The program solves for temperature and heat flow distribution throughout the cross section. The temperature distribution can then be used to determine overall heat loss, total and component U-Factors, and local temperatures at points of interest.

WINDOW 7.4, This program calculates U-Factor and center-of-glazing (COG) temperatures using a two-dimensional heat flow analysis.

SECTION 3

TEST PROCEDURE

The total product, including specific frame, spacer and glass details, was modeled using NFRC approved software.

FRAME AND EDGE MODELING	THERM 7.4.4
CENTER-OF-GLASS MODELING	WINDOW 7.4.14
TOTAL PRODUCT CALCULATIONS	WINDOW 7.4.14
SPECTRAL DATA LIBRARY	IGDB 88.0

Modeling Assumptions / Technical Interpretations

Any modeling assumptions and technical interpretations required to model this product are listed below.

- 1) To prevent air infiltration, tape was applied to all interior sash crack locations.
- 2) Models were constructed at ideal conditions. Hardware, fasteners, and weep holes were not modeled.

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SECTION 4

SIMULATION SPECIMEN DESCRIPTION

SERIES/MODEL	Minimal 52 Sliding Door
FRAME MATERIAL	AT - Aluminum w/ Thermal Breaks - All Members
SASH MATERIAL	AT - Aluminum w/ Thermal Breaks - All Members

GLAZING OPTIONS				
	OUTER PANE	GAP SIZE	GAP FILL	INNER PANE
GL1	6mm SB72 (#2) on Acuity	0.563	90% Argon	6mm Acuity
GL2	6mm SB60 (#2) on Clear	0.563	90% Argon	6mm Clear

SPACER OPTIONS			
TYPE	PRIMARY SEAL	SECONDARY SEAL	CODE
Technoform Spacer	PIB	Silicone	TS-D

SECTION 5

MEASURED SIMULATION DATA

DEWPOINT TEMPERATURE ANALYSIS†		
Exterior Air Temperature	0°F	
Interior Air Temperature	70°F	
Relative Humidity	30% RH	
Exterior Wind Velocity	12.3 mph	

[†]Dewpoint temperature criteria per Windloch, LLC

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SECTION 6

SIMULATION RESULTS

DEWPOINT TEMPERATURE ANALYSIS

The component parts of the system were modeled at the specified conditions to determine the coldest temperature on the interior surface of each section. The coldest temperature can be compared with the dewpoint at the specified temperatures to determine the probability of condensation.

Cross Section Description	Section Coldest Temperature	Dewpoint Temperature
1/401	34.1°F	37.2°F
2/401	15.3°F	37.2°F
3/401	30.6°F	37.2°F
1/402	40.3°F	37.2°F
3/402	34.0°F	37.2°F
4/402	36.0°F	37.2°F
5/402	33.3°F	37.2°F

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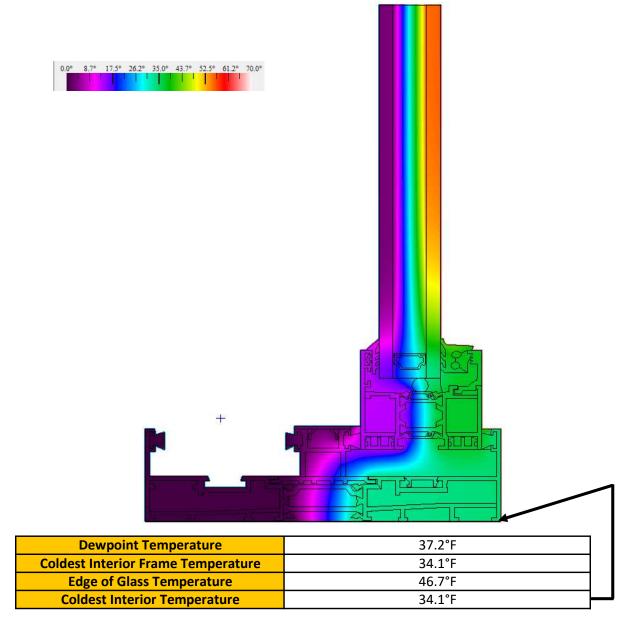
Date: 11/22/22

SECTION 6

SIMULATION RESULTS

DEWPOINT TEMPERATURE ANALYSIS: TEMPERATURE DISTRIBUTION PLOT

Cross Section	1/401
Exterior Air Temperature	0°F
Interior Air Temperature	70°F
Relative Humidity	30% RH
Exterior Wind Velocity	12.3 mph





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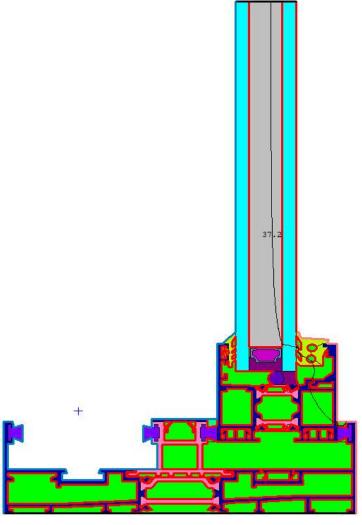
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SECTION 6

SIMULATION RESULTS

DEWPOINT TEMPERATURE ANALYSIS: DEWPOINT LINE PLOT

Cross Section	1/401
Exterior Air Temperature	0°F
Interior Air Temperature	70°F
Relative Humidity	30% RH
Exterior Wind Velocity	12.3 mph



Dewpoint Temperature	37.2°F
Coldest Interior Frame Temperature	34.1°F
Edge of Glass Temperature	46.7°F
Coldest Interior Temperature	34.1°F



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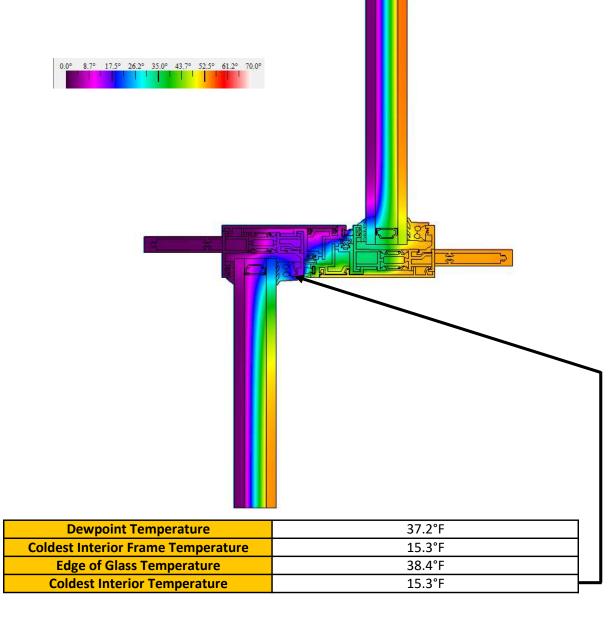
Date: 11/22/22

SECTION 6

SIMULATION RESULTS

DEWPOINT TEMPERATURE ANALYSIS: TEMPERATURE DISTRIBUTION PLOT

Cross Section	2/401
Exterior Air Temperature	0°F
Interior Air Temperature	70°F
Relative Humidity	30% RH
Exterior Wind Velocity	12.3 mph





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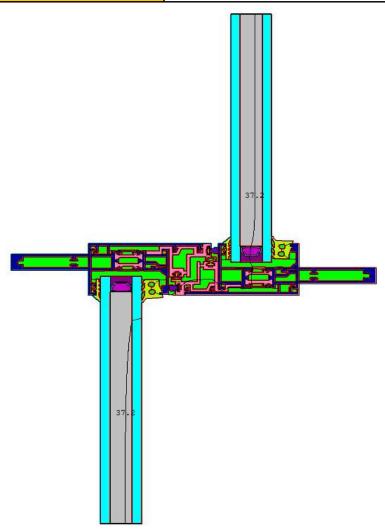
Date: 11/22/22

SECTION 6

SIMULATION RESULTS

DEWPOINT TEMPERATURE ANALYSIS: DEWPOINT LINE PLOT

Cross Section	2/401
Exterior Air Temperature	0°F
Interior Air Temperature	70°F
Relative Humidity	30% RH
Exterior Wind Velocity	12.3 mph



Dewpoint Temperature	37.2°F
Coldest Interior Frame Temperature	15.3°F
Edge of Glass Temperature	38.4°F
Coldest Interior Temperature	15.3°F



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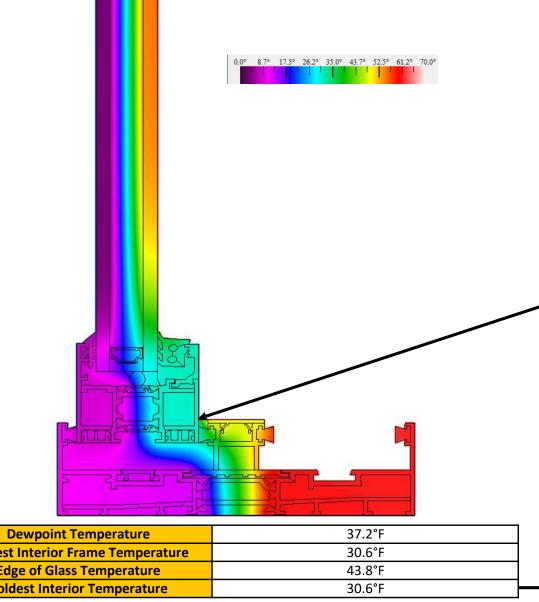
Date: 11/22/22

SECTION 6

SIMULATION RESULTS

DEWPOINT TEMPERATURE ANALYSIS: TEMPERATURE DISTRIBUTION PLOT

Cross Section	3/401
Exterior Air Temperature	0°F
Interior Air Temperature	70°F
Relative Humidity	30% RH
Exterior Wind Velocity	12.3 mph





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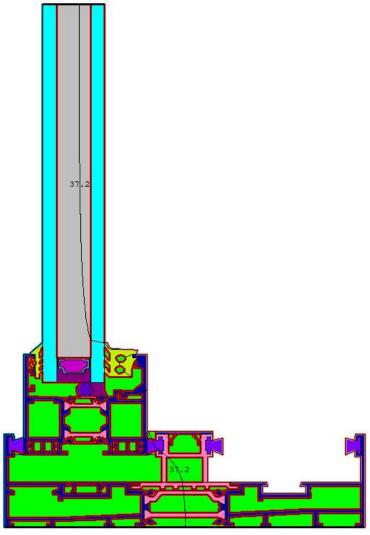
Date: 11/22/22

SECTION 6

SIMULATION RESULTS

DEWPOINT TEMPERATURE ANALYSIS: DEWPOINT LINE PLOT

Cross Section	3/401
Exterior Air Temperature	0°F
Interior Air Temperature	70°F
Relative Humidity	30% RH
Exterior Wind Velocity	12.3 mph



Dewpoint Temperature	37.2°F
Coldest Interior Frame Temperature	30.6°F
Edge of Glass Temperature	43.8°F
Coldest Interior Temperature	30.6°F



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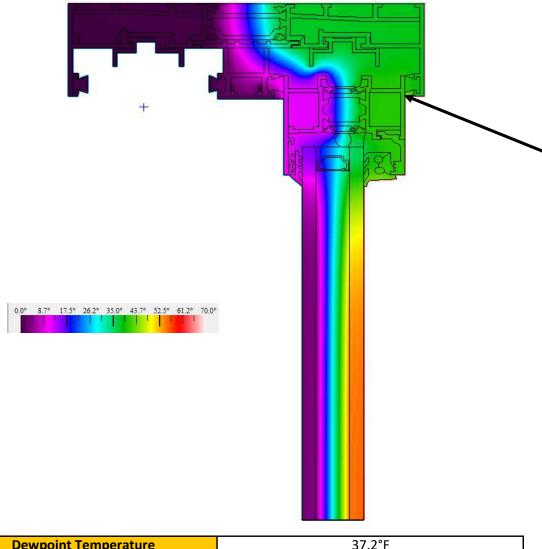
Date: 11/22/22

SECTION 6

SIMULATION RESULTS

DEWPOINT TEMPERATURE ANALYSIS: TEMPERATURE DISTRIBUTION PLOT

Cross Section	1/402
Exterior Air Temperature	0°F
Interior Air Temperature	70°F
Relative Humidity	30% RH
Exterior Wind Velocity	12.3 mph



37.2°F
40.3°F
47.1°F
40.3°F



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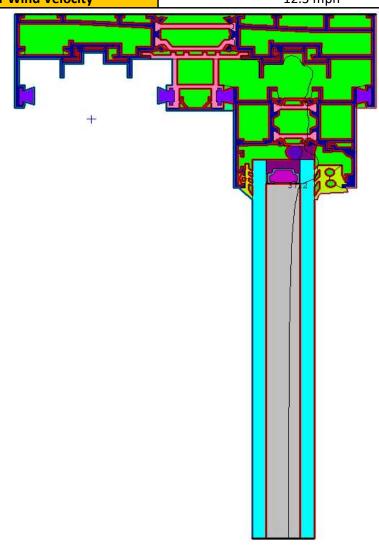
Date: 11/22/22

SECTION 6

SIMULATION RESULTS

DEWPOINT TEMPERATURE ANALYSIS: DEWPOINT LINE PLOT

Cross Section	1/402
Exterior Air Temperature	0°F
Interior Air Temperature	70°F
Relative Humidity	30% RH
Exterior Wind Velocity	12.3 mph



Dewpoint Temperature	37.2°F
Coldest Interior Frame Temperature	40.3°F
Edge of Glass Temperature	47.1°F
Coldest Interior Temperature	40.3°F

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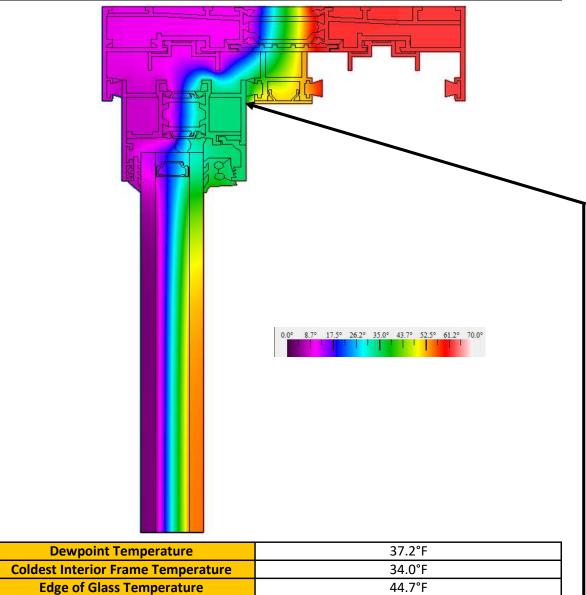
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SECTION 6

SIMULATION RESULTS

DEWPOINT TEMPERATURE ANALYSIS: TEMPERATURE DISTRIBUTION PLOT

Cross Section	3/402
Exterior Air Temperature	0°F
Interior Air Temperature	70°F
Relative Humidity	30% RH
Exterior Wind Velocity	12.3 mph



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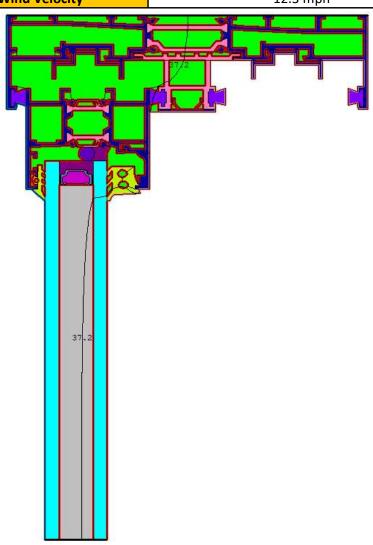
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SECTION 6

SIMULATION RESULTS

DEWPOINT TEMPERATURE ANALYSIS: DEWPOINT LINE PLOT

Cross Section	3/402
Exterior Air Temperature	0°F
Interior Air Temperature	70°F
Relative Humidity	30% RH
Exterior Wind Velocity	12.3 mph



Dewpoint Temperature	37.2°F
Coldest Interior Frame Temperature	34.0°F
Edge of Glass Temperature	44.7°F
Coldest Interior Temperature	34.0°F



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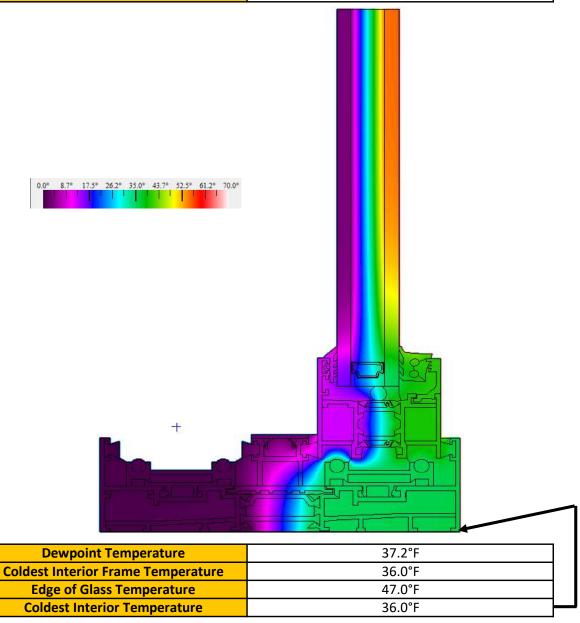
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SECTION 6

SIMULATION RESULTS

DEWPOINT TEMPERATURE ANALYSIS: TEMPERATURE DISTRIBUTION PLOT

Cross Section	4/402
Exterior Air Temperature	0°F
Interior Air Temperature	70°F
Relative Humidity	30% RH
Exterior Wind Velocity	12.3 mph





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TEST REPORT FOR WINDLOCH, LLC

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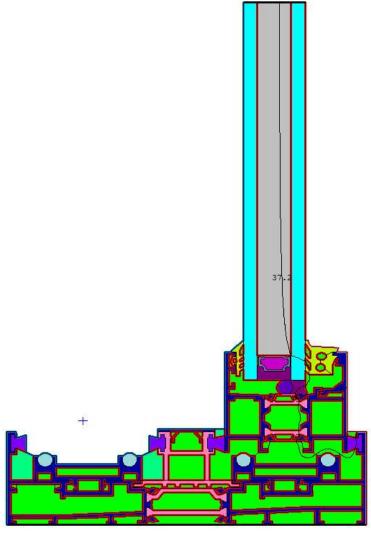
Date: 11/22/22

SECTION 6

SIMULATION RESULTS

DEWPOINT TEMPERATURE ANALYSIS: DEWPOINT LINE PLOT

Cross Section	4/402
Exterior Air Temperature	0°F
Interior Air Temperature	70°F
Relative Humidity	30% RH
Exterior Wind Velocity	12.3 mph



Dewpoint Temperature	37.2°F
Coldest Interior Frame Temperature	36.0°F
Edge of Glass Temperature	47.0°F
Coldest Interior Temperature	36.0°F



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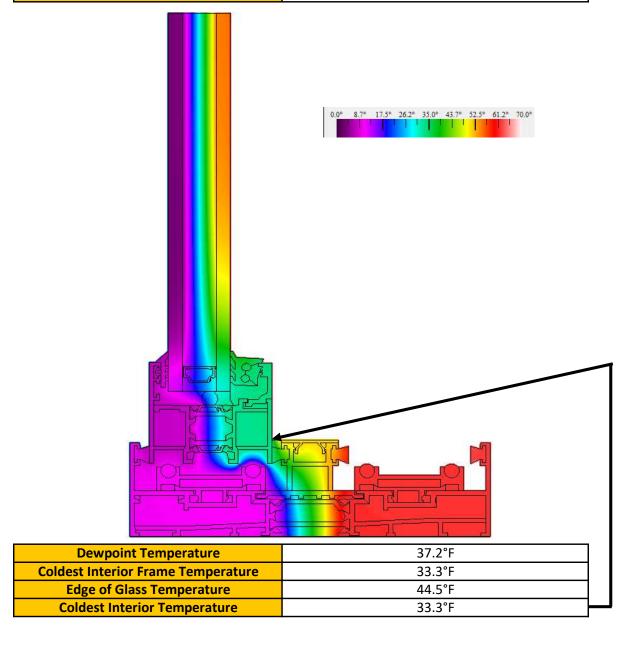
Date: 11/22/22

SECTION 6

SIMULATION RESULTS

DEWPOINT TEMPERATURE ANALYSIS: TEMPERATURE DISTRIBUTION PLOT

Cross Section	5/402
Exterior Air Temperature	0°F
Interior Air Temperature	70°F
Relative Humidity	30% RH
Exterior Wind Velocity	12.3 mph





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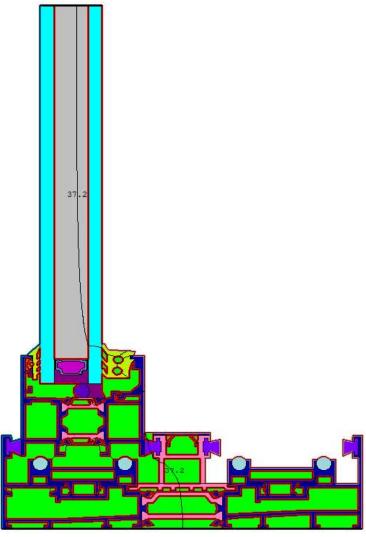
Date: 11/22/22

SECTION 6

SIMULATION RESULTS

DEWPOINT TEMPERATURE ANALYSIS: DEWPOINT LINE PLOT

Cross Section	5/402
Exterior Air Temperature	0°F
Interior Air Temperature	70°F
Relative Humidity	30% RH
Exterior Wind Velocity	12.3 mph



Dewpoint Temperature	37.2°F
Coldest Interior Frame Temperature	33.3°F
Edge of Glass Temperature	44.5°F
Coldest Interior Temperature	33.3°F



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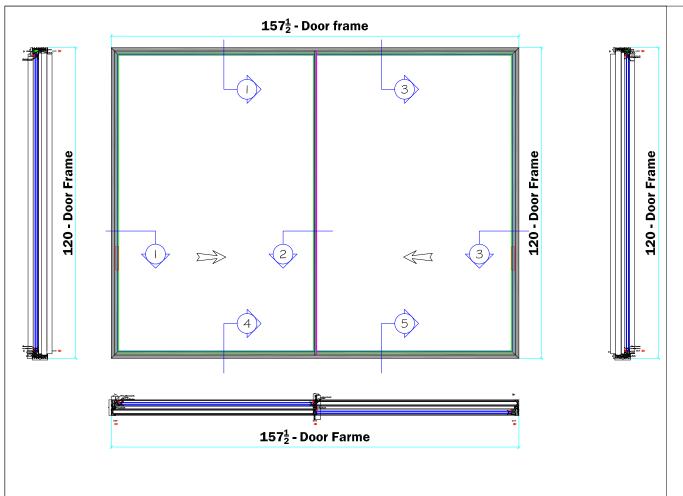
SECTION 7

DRAWINGS / BILL OF MATERIALS / THERM REPORTS*

The drawings which follow have been reviewed by Intertek B&C and are representative of the simulation result(s) reported herein. Any deviations are documented herein or on the drawings.

*THERM Reports available where applicable.

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General Notes:

Profiles:Aluminum 6063-T6

Glass:

Option 1:

Outer pane: $\frac{1}{4}$ Solarban 72#2 on Acuity

Spacer: $\frac{9}{16}$ Warm edge with Argon

Inner pane: $\frac{1}{4}$ Acuity

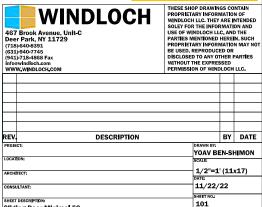
Option 2:

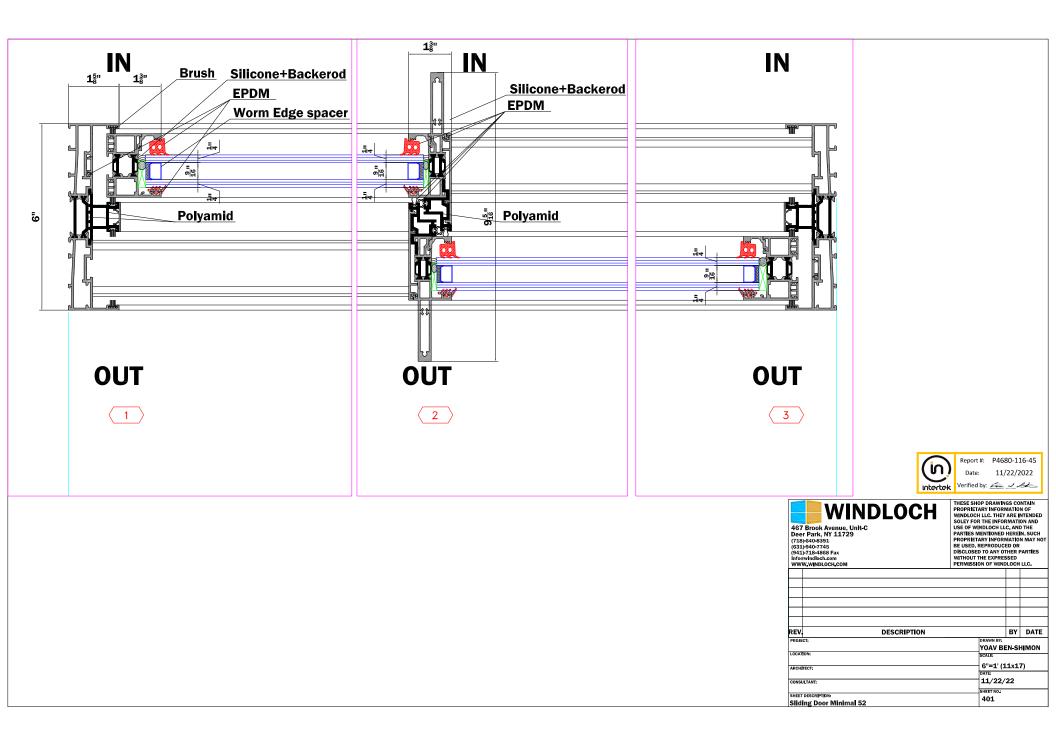
Outer pane: $\frac{1}{4}$ Solarban 60#2 on Clear

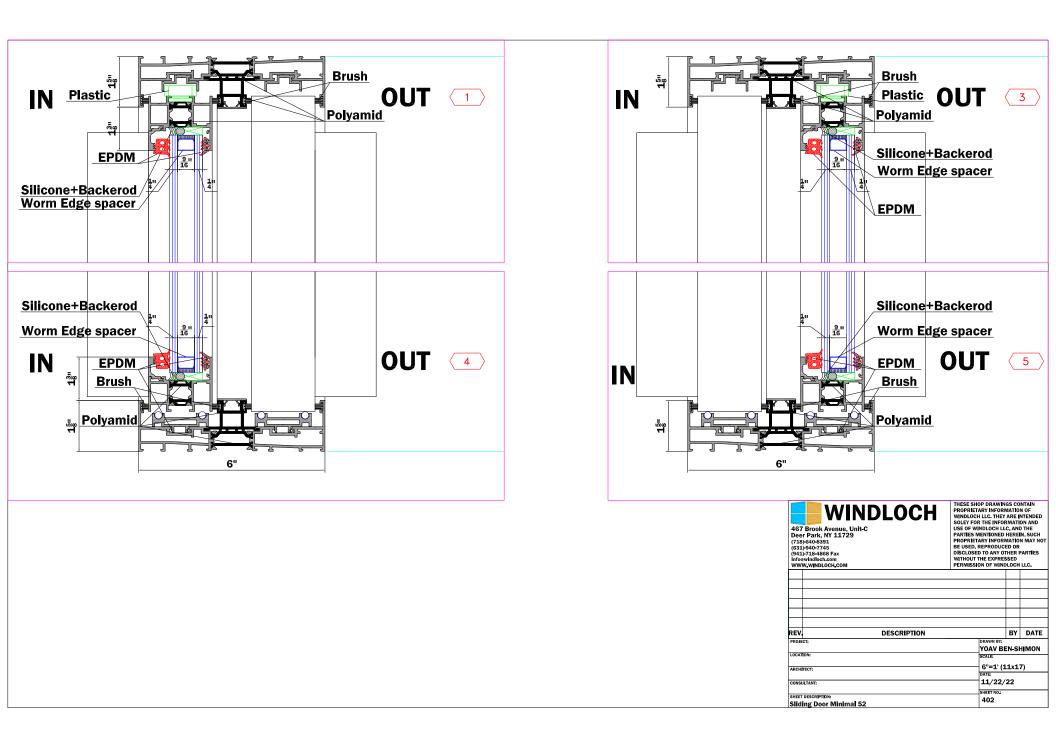
Spacer: $\frac{9}{16}$ Warm edge with Argon

Inner pane: $\frac{1}{4}$ Clear











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SECTION 8

MATERIALS PROPERTIES LIST

This table outlines approved NFRC 101 Materials, and their associated colors, used to perform these custom simulations. All listed values may be found in NFRC 101-2020 [E1A14]. Any material properties not included on this list are available upon request.

Material	Conductivity (W/m*K)	Conductivity (Btu*in/h*ft2*F)	Emissivity 0.9
Aluminum Alloys (Painted)	160	1109.36	
Aluminum Alloys (mill finish)	160	1109.36	0.05
Brick, Fired clay - medium density	0.74	5.131	0.9
Butyl rubber (isobutene, solid/hot melt)	0.24	1.664	0.9
Concrete - medium density	1.15	7.973	0.9
Coniferous woods (Softwoods)	0.14	0.971	0.9
Ethylene Propylene Diene Monomer (EPDM)	0.25	1.733	0.9
Foam Rubber	0.06	0.416	0.9
Frame Cavity NFRC 100	VARIES	VARIES	
Frame Cavity Slightly Ventilated NFRC 100	VARIES	VARIES	(*)
Glass Fiber (Semi-Rigid) Sheathing	0.034	0.236	0.9
Gypsum plasterboard	0.16	1.109	0.9
Mineral Fiber-low density (rock, slag, glass)	0.042	0.291	0.9
Mohair (polyester) sweep	0.14	0.971	0.9
Polyamide (PA 66/Nylon - 25% glass fill)	0.30	2.08	0.9
Polyisobutylene (PIB)	0.20	1.387	0.9
Expanded Polystyrene (EPS)	0.038	0.263	0.9
Quanex Building Products Super Spacer TriSeal	0.141	0.978	0.9
Silicone	0.35	2.427	0.9
Steel (rolled, ground, plated)	50	346.674	0.2

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SECTION 9

REVISION LOG

REVISION #	DATE	PAGES	REVISION
.01R0	11/22/22	N/A	Original Report Issued to Windloch, LLC.

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