



**H4452.01-113-11-R0**  
**ACOUSTICAL PERFORMANCE TEST REPORT**  
**ASTM E90**

**Rendered to:**

**WINDLOCH, LLC**

**SERIES/MODEL: DS75**

**TYPE: Door**

| <b>Summary of Test Results</b> |  |            |             |
|--------------------------------|--|------------|-------------|
| <b>Data File No.</b>           | <b>Glazing (Nominal Dimensions)</b>  | <b>STC</b> | <b>OITC</b> |
| H4452.01A                      | 1-5/16" (1/4" tempered exterior, 3/4" air space, 5/16" tempered interior)                          | 38         | 34          |
| H4452.01B2                     | 1-9/16" (1/4" tempered exterior, 3/4" air space, 9/16" laminated interior), Glass temperature 75°F | 40         | 36          |

Reference should be made to Intertek-ATI Report No. H4452.01-113-11 for complete test specimen description. This page alone is not a complete report. Flanking limit tests and reference specimen tests are available upon request.



## Acoustical Performance Test Report

WINDLOCH, LLC  
467 Brook Avenue, Unit C  
Deer Park, New York 11729

|             |                 |
|-------------|-----------------|
| Report No   | H4452.01-113-11 |
| Test Date   | 08/08/17        |
| Report Date | 08/23/17        |

### Project Scope

Architectural Testing, Inc., an Intertek company ("Intertek-ATI"), was contracted to conduct a sound transmission loss test. The complete test data is included as Appendix B of this report. The client provided the test specimen.

### Test Methods

Testing for this project was conducted in accordance with the following standards. The equipment listed in the attachments meets the requirements of the following standards.

*ASTM E90-09(2016), Standard Test Method for Laboratory Measurement of Airborne Sound Transmission Loss of Building Partitions and Elements*

*ASTM E413-16, Classification for Rating Sound Insulation*

*ASTM E1332-16, Standard Classification for Rating Outdoor-Indoor Sound Attenuation*

*ASTM E2235-04(2012), Standard Test Method for Determination of Decay Rates for Use in Sound Insulation Test Methods*

### Test Procedure

All measurements were conducted in the HT test chambers at Intertek-ATI located in York, Pennsylvania. The sensitivity of the microphones was checked before measurements were conducted.

The transmission loss values were obtained for a single direction of measurement. Two background noise sound pressure level and five sound absorption measurements were conducted at each of five microphone positions.

Two sound pressure level measurements were made simultaneously in the receive and source rooms at each of five microphone positions.

The air temperature and relative humidity conditions were monitored and recorded during all measurements.

### **Specimen Installation**

A sound transmission loss test was initially performed on a filler wall.

The specimen plug was removed from the filler wall assembly. The specimen was placed on an isolation pad in the test opening. Duct seal was used to seal the perimeter of the specimen to the test opening on both sides. The interior side of the specimen, when installed, was approximately 1/4" from being flush with the receive room side of the filler wall. A stethoscope was used to check for any abnormal air leaks around the test specimen prior to testing. Operable portions of the test specimen, if any, were cycled at least five times prior to testing.

### **Test Calculations**

Transmission loss (TL) at each 1/3 octave frequency is the average source room sound pressure level minus the average receive room sound pressure level, plus, 10 times the log of the specimen area divided by the sound absorption of the receive room with the sample in place.

#### **STC Rating**

To obtain the Sound Transmission Class (STC), read the TL of the contour curve at 500 Hz. The sum of the deficiencies below the contour curve must not exceed 32. The maximum deficiency at any one frequency must not exceed 8.

#### **OITC Rating**

The Outdoor-Indoor Transmission Class (OITC) is calculated by subtracting the logarithmic summation of the TL values from the logarithmic summation of the A-weighted transportation noise spectrum stated in ASTM E1332.

### Specimen Descriptions

|                              | Frame            | Leaf                |
|------------------------------|------------------|---------------------|
| <b>Size</b>                  | 40" by 86"       | 36-7/16" by 83-3/4" |
| <b>Thickness</b>             | 3"               | 3"                  |
| Bottom Corners               | Butted           | Mitered             |
| Top Corners                  | Mitered          | Mitered             |
| Bottom Fasteners             | Screws           | Keyed and staked    |
| Top fasteners                | Keyed and staked | Keyed and staked    |
| Seal Method                  | Sealant          | Sealant             |
| <b>Material</b>              | Aluminum         | Aluminum            |
| Reinforcement                | N/A              | N/A                 |
| Thermal Break Material       | Insulbar         | Insulbar            |
| <b>Daylight Opening Size</b> | N/A              | 27-5/8" by 74-7/8"  |

### Glazing Option A

|   |                       |            |                       |
|---|-----------------------|------------|-----------------------|
| <b>Measured Overall Insulation Glass Unit Thickness</b> | 1.289"                |            |                       |
| <b>Spacer Type</b>                                      | Aluminum              |            |                       |
|   | <b>Exterior Sheet</b> | <b>Gap</b> | <b>Interior Sheet</b> |
| <b>Measured Thickness</b>                               | 0.217"                | 0.762"     | 0.310"                |
| <b>Muntin Pattern</b>                                   | N/A                   | N/A        | N/A                   |
| <b>Material</b>   | Tempered              | Air*       | Tempered              |
| <b>Laminate Material</b>                                | N/A                   | N/A        | N/A                   |
| <b>Glazing Method</b>                                   | Interior              |            |                       |
| <b>Glazing Material</b>                                 | EPDM                  |            |                       |
| <b>Glazing Bead Material</b>                            | Aluminum              |            |                       |

\* - Stated per Client/Manufacturer, N/A-Not Applicable

## Specimen Descriptions (Continued)

### Glazing Option B2

|   |                       |            |                       |
|---|-----------------------|------------|-----------------------|
| <b>Measured Overall Insulation Glass Unit Thickness</b> | 1.498"                |            |                       |
| <b>Spacer Type</b>                                      | Aluminum              |            |                       |
|   | <b>Exterior Sheet</b> | <b>Gap</b> | <b>Interior Sheet</b> |
| <b>Measured Thickness</b>                               | 0.222"                | 0.768"     | 0.508"                |
| <b>Muntin Pattern</b>                                   | N/A                   | N/A        | N/A                   |
| <b>Material</b>   | Tempered              | Air*       | Laminated             |
| <b>Laminate Material</b>                                | N/A                   | N/A        | PVB                   |
| <b>Glazing Method</b>                                   | Interior              |            |                       |
| <b>Glazing Material</b>                                 | EPDM                  |            |                       |
| <b>Glazing Bead Material</b>                            | Aluminum              |            |                       |

### Components

| Type                             | Quantity | Location            |
|----------------------------------|----------|---------------------|
| <b>Weatherstrip</b>              |          |                     |
| 3/16" Leaf gasket                | 1 Row    | Jambs and head      |
| 1/4" Leaf gasket                 | 1 Row    | Jambs and head      |
| 1/4" Diameter hollow bulb gasket | 1 Row    | Stiles and top rail |
| 1/4" Leaf gasket                 | 1 Row    | Bottom rail         |
| <b>Hardware</b>                  |          |                     |
| Multi-point lock system          | 1        | Lock stile          |
| Adjustable hinge                 | 3        | Hinge stile         |
| Keeper                           | 6        | Head and lock jamb  |
| <b>Drainage</b>                  |          |                     |
| Sloped sill                      | 1        | Sill                |

\* - Stated per Client/Manufacturer, N/A-Not Applicable

**Specimen Descriptions (Continued)**

| Option | Total Weight (lbs) | Average Weight (lbs/ft <sup>2</sup> ) |
|--------|--------------------|---------------------------------------|
| A      | 187                | 7.83                                  |
| B2     | 221                | 9.25                                  |

**Comments**

A drawing of the test specimen is included in Appendix D. The specimen was returned per the client's request.

Intertek-ATI will service this report for the entire test record retention period. Test records, such as detailed drawings, datasheets, representative samples of test specimens, or other pertinent project documentation, will be retained by Intertek-ATI for the entire test record retention period. The test record retention period ends four years after the test date.

This report does not constitute certification of this product nor an opinion or endorsement by this laboratory. It is the exclusive property of the client so named herein and relates only to the specimen tested. This report is intended to help in the client's quality assurance program, but it does not represent a continuous or exhaustive evaluation of the specimen tested or of other products or materials that were not evaluated. The statements and data provided herein do not constitute approval, disapproval, certification, or acceptance of performance or materials.

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For INTERTEK-ATI:

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Zachary P. Golden  
Technician - Acoustical Testing

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Kurt A. Golden  
Project Lead – Acoustical Testing

ZPG:jmcs

Attachments (pages): This report is complete only when all attachments listed are included.

- Appendix A: Equipment description (1)
- Appendix B: Complete test results (4)
- Appendix C: Photographs (1)
- Appendix D: Drawing (1)



### Revision Log

| <u>Rev. #</u> | <u>Date</u> | <u>Page(s)</u> | <u>Revision(s)</u>    |
|---------------|-------------|----------------|-----------------------|
| R0            | 08/23/17    | N/A            | Original Report Issue |



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## INSTRUMENTATION

| INSTRUMENT                           | MANUFACTURER         | MODEL    | DESCRIPTION                 | ASSET #  | CAL DATE |
|--------------------------------------|----------------------|----------|-----------------------------|----------|----------|
| Data Acquisition Card                | National Instruments | PXI-4462 | Data Acquisition Card       | 1643A62  | 04/16 *  |
| Data Acquisition Card                | National Instruments | PXI-4462 | Data Acquisition Card       | 65126    | 05/16 *  |
| Data Acquisition Card                | National Instruments | PXI-4462 | Data Acquisition Card       | 065125   | 05/16 *  |
| Source Room Microphone               | PCB Piezotronics     | 378B20   | Microphone and Preamplifier | INT00652 | 12/16    |
| Source Room Microphone               | PCB Piezotronics     | 378C20   | Microphone and Preamplifier | 64903    | 02/17    |
| Source Room Microphone               | PCB Piezotronics     | 378C20   | Microphone and Preamplifier | 65103    | 02/17    |
| Source Room Microphone               | PCB Piezotronics     | 378C20   | Microphone and Preamplifier | 64905    | 02/17    |
| Source Room Microphone               | PCB piezotronics     | 378C20   | Microphone and Preamplifier | 64906    | 02/17    |
| Receive Room Microphone              | PBC Piezotronics     | 378B20   | Microphone and Preamplifier | 64907    | 01/17    |
| Receive Room Microphone              | PCB Piezotronics     | 378B20   | Microphone and Preamplifier | 64908    | 01/17    |
| Receive Room Microphone              | PCB Piezotronics     | 378B20   | Microphone and Preamplifier | 64909    | 01/17    |
| Receive Room Microphone              | PCB Piezotronics     | 378B20   | Microphone and Preamplifier | 64910    | 01/17    |
| Receive Room Microphone              | PCB Piezotronics     | 378B20   | Microphone and Preamplifier | 64911    | 01/17    |
| Receive Room Environmental Indicator | Comet                | T7510    | Receive Room                | 64915    | 03/17    |
| Source Room Environmental Indicator  | Comet                | T7510    | Source Room                 | 64914    | 03/17    |
| Microphone Calibrator                | Norsonic             | 1251     | Pistonphone Calibrator      | Y002919  | 04/17    |

\*- Note: The calibration frequency for this equipment is every two years per the manufacturer's recommendation.

## TEST CHAMBER

|                 | VOLUME                     | DESCRIPTION   |
|-----------------|----------------------------|---|
| RECEIVE ROOM    | 234 m <sup>3</sup>         | Rotating vane and stationary diffusers<br>Temperature and humidity controlled<br>Isolation pads under the floor |
| SOURCE ROOM     | 207 m <sup>3</sup>         | Stationary diffusers only<br>Temperature and humidity controlled  |
|                 | MAXIMUM SIZE               | DESCRIPTION   |
| TL TEST OPENING | 4.27 m wide by 3.05 m high | Vibration break between source and receive rooms  |

N/A-Not Applicable






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## **Appendix B**

### **Complete Test Results**


## ASTM E90 AIRBORNE SOUND TRANSMISSION LOSS

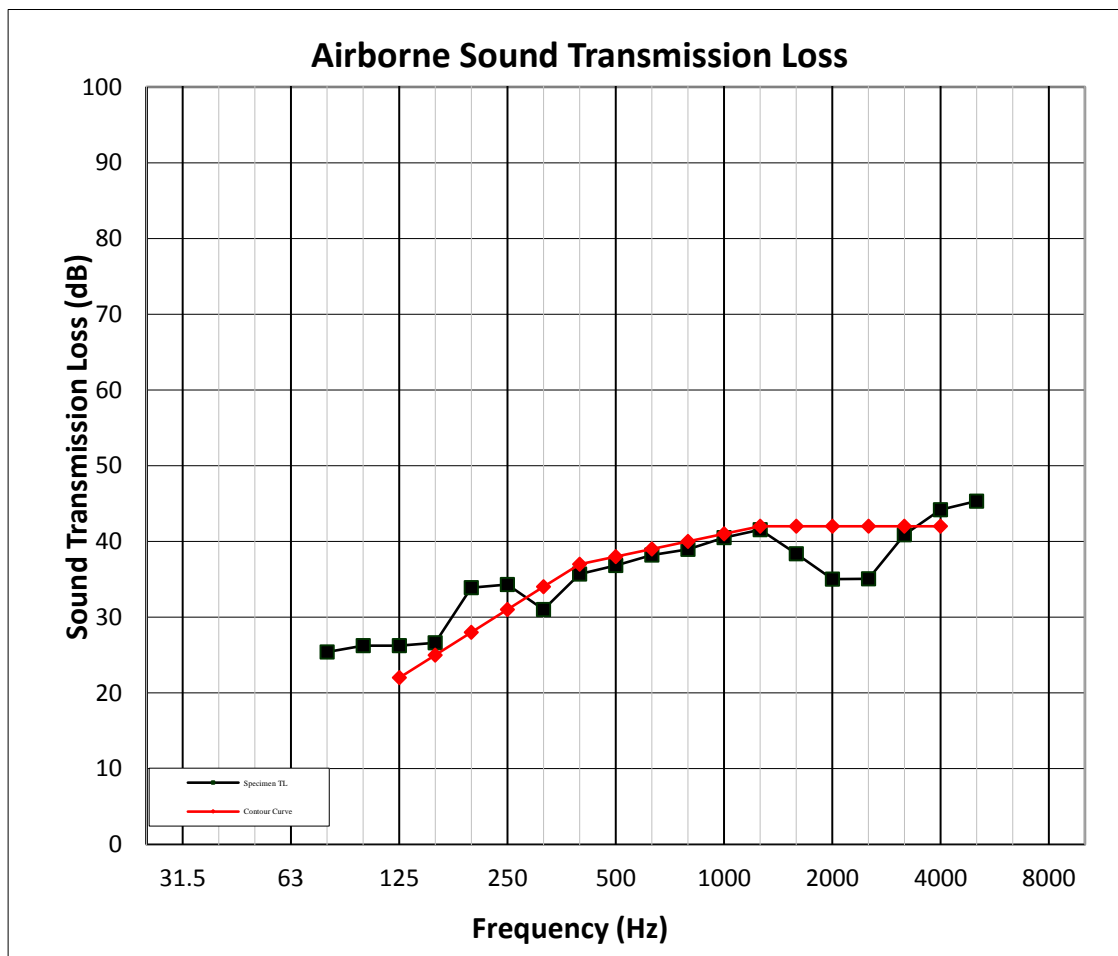
|                      |   |                         |         |                       |   |
|----------------------|---|-------------------------|---------|-----------------------|---|
| <b>TEST DATE</b>     | 08/08/17  |                         |         |                       |  |
| <b>DATA FILE NO.</b> | H4452.01A   |                         |         |                       |   |
| <b>CLIENT</b>        | Windloch, LLC   |                         |         |                       |   |
| <b>DESCRIPTION</b>   | Series/Model: DS75, door with 1-5/16" (1/4" tempered exterior, 3/4" air space, 5/16" tempered interior) |                         |         |                       |   |
| <b>SPECIMEN AREA</b> | 2.22 m <sup>2</sup>   | <b>RECEIVE TEMP.</b>    | 21.5 °C | <b>SOURCE TEMP</b>    | 21.2 °C   |
| <b>TECHNICIAN</b>    | Zachary Gold  | <b>RECEIVE HUMIDITY</b> | 48%     | <b>SOURCE HUMIDIT</b> | 52%   |

| FREQ<br>(Hz)        | BACKGROUND<br>SPL<br>(dB)              | ABSORPTION<br>(m <sup>2</sup> ) | SOURCE<br>SPL<br>(dB) | RECEIVE<br>SPL<br>(dB) | SPECIMEN<br>TL<br>(dB) | 95%<br>CONFIDENCE<br>LIMIT | NUMBER<br>OF<br>DEFICIENCIES |
|---------------------|--|---------------------------------|-----------------------|------------------------|------------------------|----------------------------|------------------------------|
| 80                  | 42.7                                   | 5.5                             | 107                   | 79                     | 25                     | 1.75                       | -                            |
| 100                 | 37.7                                   | 5.4                             | 106                   | 78                     | 26                     | 1.68                       | -                            |
| 125                 | 42.3                                   | 5.9                             | 106                   | 75                     | 26                     | 1.78                       | 0                            |
| 160                 | 40.4                                   | 4.6                             | 107                   | 77                     | 27                     | 1.23                       | 0                            |
| 200                 | 37.3                                   | 4.7                             | 107                   | 70                     | 34                     | 1.28                       | 0                            |
| 250                 | 34.8                                   | 5.3                             | 107                   | 69                     | 34                     | 0.63                       | 0                            |
| 315                 | 29.5                                   | 5.7                             | 100                   | 65                     | 31                     | 0.89                       | 3                            |
| 400                 | 26.8                                   | 5.8                             | 97                    | 57                     | 36                     | 0.56                       | 1                            |
| 500                 | 22.3                                   | 6.0                             | 97                    | 56                     | 37                     | 0.26                       | 1                            |
| 630                 | 21.3                                   | 5.6                             | 102                   | 60                     | 38                     | 0.33                       | 1                            |
| 800                 | 18.6                                   | 5.9                             | 101                   | 58                     | 39                     | 0.39                       | 1                            |
| 1000                | 15.9                                   | 6.1                             | 98                    | 53                     | 41                     | 0.38                       | 0                            |
| 1250                | 14.5                                   | 6.6                             | 99                    | 52                     | 42                     | 0.27                       | 0                            |
| 1600                | 12.1                                   | 7.0                             | 103                   | 59                     | 38                     | 0.24                       | 4                            |
| 2000                | 8.7                                    | 7.4                             | 96                    | 56                     | 35                     | 0.31                       | 7                            |
| 2500                | 7.0                                    | 8.3                             | 95                    | 54                     | 35                     | 0.21                       | 7                            |
| 3150                | 6.3                                    | 9.9                             | 98                    | 50                     | 41                     | 0.27                       | 1                            |
| 4000                | 6.4                                    | 12.3                            | 96                    | 45                     | 44                     | 0.25                       | 0                            |
| 5000                | 7.5                                    | 16.4                            | 96                    | 42                     | 45                     | 0.23                       | -                            |
| <b>STC RATING</b>   | 38 (Sound Transmission Class)          |                                 |                       |                        |                        |                            |                              |
| <b>DEFICIENCIES</b> | 26 (Sum of Deficiencies)               |                                 |                       |                        |                        |                            |                              |
| <b>OITC RATING</b>  | 34 (Outdoor-Indoor Transmission Class) |                                 |                       |                        |                        |                            |                              |


- Notes:**
- 1) Receive Room levels less than 5 dB above the Background levels are red.
  - 2) Specimen TL levels listed in red indicate the lower limit of the transmission loss.
  - 3) Specimen TL levels listed in green indicate that there has been a filler wall correction applied

## ASTM E90 AIRBORNE SOUND TRANSMISSION LOSS

|                      |   |                         |         |                       |   |
|----------------------|---|-------------------------|---------|-----------------------|---|
| <b>TEST DATE</b>     | 08/08/17  |                         |         |                       |  |
| <b>DATA FILE NO.</b> | H4452.01A   |                         |         |                       |   |
| <b>CLIENT</b>        | Windloch, LLC   |                         |         |                       |   |
| <b>DESCRIPTION</b>   | Series/Model: DS75, door with 1-5/16" (1/4" tempered exterior, 3/4" air space, 5/16" tempered interior) |                         |         |                       |   |
| <b>SPECIMEN AREA</b> | 2.22 m <sup>2</sup>   | <b>RECEIVE TEMP.</b>    | 21.5 °C | <b>SOURCE TEMP</b>    | 21.2 °C   |
| <b>TECHNICIAN</b>    | Zachary Gold  | <b>RECEIVE HUMIDITY</b> | 48%     | <b>SOURCE HUMIDIT</b> | 52%   |




## ASTM E90 AIRBORNE SOUND TRANSMISSION LOSS

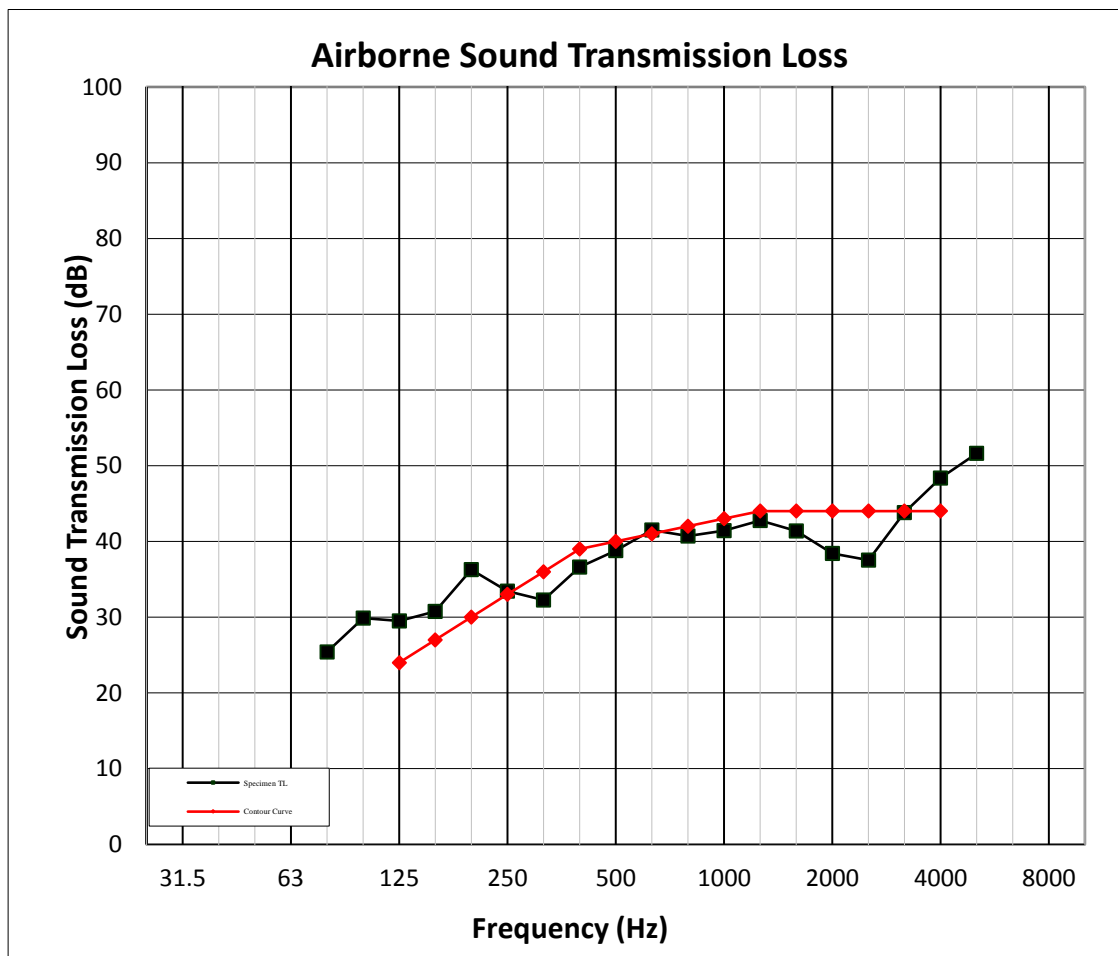
|                      |  |                         |         |                       |   |
|----------------------|--|-------------------------|---------|-----------------------|---|
| <b>TEST DATE</b>     | 08/08/17   |                         |         |                       |  |
| <b>DATA FILE NO.</b> | H4452.01B2   |                         |         |                       |   |
| <b>CLIENT</b>        | Windloch, LLC  |                         |         |                       |   |
| <b>DESCRIPTION</b>   | Series/Model: DS75, door with 1-9/16" (1/4" tempered exterior, 3/4" air space, 9/16" laminated interior), Glass temperature 75°F |                         |         |                       |   |
| <b>SPECIMEN AREA</b> | 2.22 m <sup>2</sup>  | <b>RECEIVE TEMP.</b>    | 22.5 °C | <b>SOURCE TEMP</b>    | 22.0 °C   |
| <b>TECHNICIAN</b>    | Zachary Gold   | <b>RECEIVE HUMIDITY</b> | 47%     | <b>SOURCE HUMIDIT</b> | 50%   |

| FREQ<br>(Hz)        | BACKGROUND<br>SPL<br>(dB)              | ABSORPTION<br>(m <sup>2</sup> ) | SOURCE<br>SPL<br>(dB) | RECEIVE<br>SPL<br>(dB) | SPECIMEN<br>TL<br>(dB) | 95%<br>CONFIDENCE<br>LIMIT | NUMBER<br>OF<br>DEFICIENCIES |
|---------------------|--|---------------------------------|-----------------------|------------------------|------------------------|----------------------------|------------------------------|
| 80                  | 44.5                                   | 4.6                             | 106                   | 79                     | 25                     | 1.83                       | -                            |
| 100                 | 34.6                                   | 5.3                             | 106                   | 74                     | 30                     | 1.37                       | -                            |
| 125                 | 37.9                                   | 5.4                             | 105                   | 73                     | 29                     | 1.50                       | 0                            |
| 160                 | 39.6                                   | 4.6                             | 106                   | 73                     | 31                     | 1.07                       | 0                            |
| 200                 | 37.4                                   | 4.7                             | 107                   | 68                     | 36                     | 1.06                       | 0                            |
| 250                 | 31.1                                   | 5.5                             | 107                   | 70                     | 33                     | 0.73                       | 0                            |
| 315                 | 25.2                                   | 5.7                             | 100                   | 63                     | 32                     | 0.96                       | 4                            |
| 400                 | 22.2                                   | 5.8                             | 97                    | 56                     | 37                     | 0.53                       | 2                            |
| 500                 | 19.0                                   | 5.9                             | 97                    | 54                     | 39                     | 0.23                       | 1                            |
| 630                 | 18.0                                   | 5.6                             | 102                   | 56                     | 41                     | 0.35                       | 0                            |
| 800                 | 14.8                                   | 6.0                             | 101                   | 56                     | 41                     | 0.31                       | 1                            |
| 1000                | 11.0                                   | 6.1                             | 98                    | 52                     | 41                     | 0.30                       | 2                            |
| 1250                | 8.8                                    | 6.6                             | 98                    | 51                     | 43                     | 0.17                       | 1                            |
| 1600                | 6.5                                    | 7.0                             | 102                   | 56                     | 41                     | 0.27                       | 3                            |
| 2000                | 4.8                                    | 7.5                             | 96                    | 52                     | 38                     | 0.27                       | 6                            |
| 2500                | 4.7                                    | 8.3                             | 94                    | 51                     | 38                     | 0.15                       | 6                            |
| 3150                | 4.9                                    | 9.9                             | 97                    | 47                     | 44                     | 0.19                       | 0                            |
| 4000                | 5.6                                    | 12.2                            | 96                    | 40                     | 48                     | 0.19                       | 0                            |
| 5000                | 6.3                                    | 16.2                            | 95                    | 35                     | 52                     | 0.21                       | -                            |
| <b>STC RATING</b>   | 40 (Sound Transmission Class)          |                                 |                       |                        |                        |                            |                              |
| <b>DEFICIENCIES</b> | 26 (Sum of Deficiencies)               |                                 |                       |                        |                        |                            |                              |
| <b>OITC RATING</b>  | 36 (Outdoor-Indoor Transmission Class) |                                 |                       |                        |                        |                            |                              |

- Notes:**
- 1) Receive Room levels less than 5 dB above the Background levels are red.
  - 2) Specimen TL levels listed in red indicate the lower limit of the transmission loss.
  - 3) Specimen TL levels listed in green indicate that there has been a filler wall correction applied

## ASTM E90 AIRBORNE SOUND TRANSMISSION LOSS

|                      |  |                         |         |                       |   |
|----------------------|--|-------------------------|---------|-----------------------|---|
| <b>TEST DATE</b>     | 08/08/17   |                         |         |                       |  |
| <b>DATA FILE NO.</b> | H4452.01B2   |                         |         |                       |   |
| <b>CLIENT</b>        | Windloch, LLC  |                         |         |                       |   |
| <b>DESCRIPTION</b>   | Series/Model: DS75, door with 1-9/16" (1/4" tempered exterior, 3/4" air space, 9/16" laminated interior), Glass temperature 75°F |                         |         |                       |   |
| <b>SPECIMEN AREA</b> | 2.22 m <sup>2</sup>  | <b>RECEIVE TEMP.</b>    | 22.5 °C | <b>SOURCE TEMP</b>    | 22.0 °C   |
| <b>TECHNICIAN</b>    | Zachary Gold   | <b>RECEIVE HUMIDITY</b> | 47%     | <b>SOURCE HUMIDIT</b> | 50%   |



**Appendix C**

**Photographs**



**Receive Side View of Installed Specimen**



**Source Side View of Installed Specimen**



H4452.01-113-11-R0

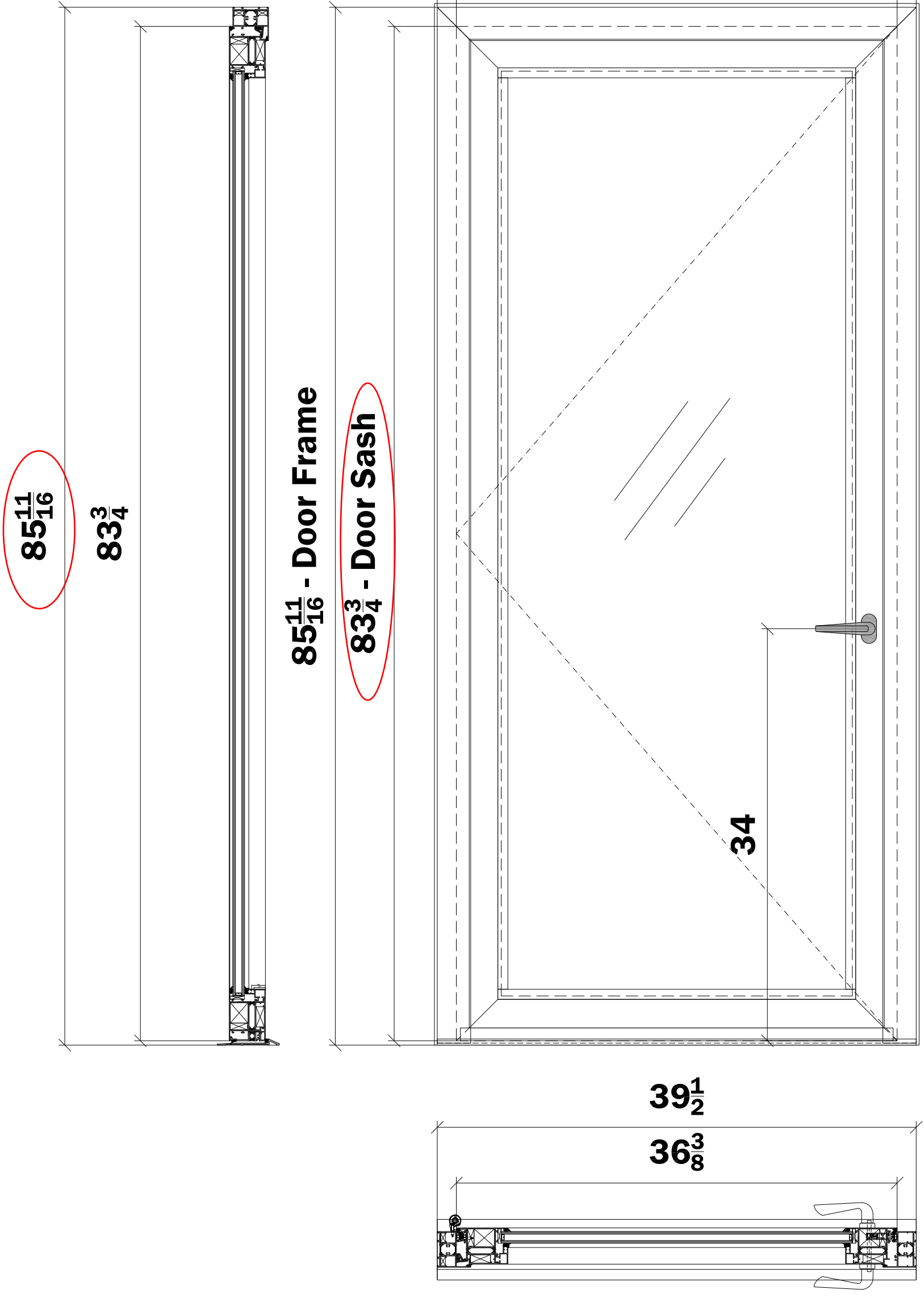
## **Appendix D**

### **Drawings**

**Inside View**

**$39\frac{1}{2}$  - Door Frame**

**$36\frac{3}{8}$  - Door Sash**



**$39\frac{1}{2}$**

**$36\frac{3}{8}$**

|  |              |          |
|--|--------------|----------|
|  | Report #:    | H4452.01 |
|  | Date:        | 08/15/17 |
|  | Verified by: | Z P G    |

**WINDLOCH**  
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 (941)-718-4868 Fax  
 info@windloch.com  
 WWW.WINDLOCH.COM

|  |                        |                                |
|--|------------------------|--------------------------------|
| PROJECT NAME:<br>232 7th Ave           |                        | CAD FILE :<br>232 7th Ave.dwg  |
| DESCRIPTION:<br>Door - Acoustical test |                        | DATE:<br>07/07/2017            |
| DESIGN BY:<br>YOAV BEN-SHIMON          | SYSTEM MODEL:<br>DS-75 | REV. :<br>1                    |
|  |                        | SCALE:<br>DRAWING NUMBER:<br>2 |